Bending deduction values for bending angle φ = 20° (mm)

Radius	Material Thickness t											
r	0.3	0.5	0.6	0.8	1.0	1.2	1.5	2.0	2.5	3.0	4.0	5.0
0.2	7.51	7.00	8.05	10.16								
0.5	7.43	9.57	10.59	12.67	14.74	16.81	19.91					
1.0	11.79	13.84	14.87	16.93	19.00	21.06	24.15	29.27	34.36			
1.5	16.04	18.11	19.13	21.20	23.26	25.28	28.41	33.47	38.49	43.57		
2.0	20.29	22.38	23.40	25.46	27.49	29.54	32.66	37.69	42.76	47.76	57.72	
2.5	24.57	26.66	27.68	29.71	31.77	33.81	36.90	41.94	46.99	51.87	61.81	72.08
3.0	28.84	30.92	31.95	33.99	36.04	38.09	41.18	46.21	51.25	56.14	66.08	76.05
3.5	33.12	35.19	36.23	38.26	40.32	42.36	45.45	50.49	55.52	60.40	70.25	80.33
4.0	37.39	39.45	40.50	42.54	44.59	46.64	49.73	54.76	59.80	64.68	74.52	84.60
4.5	41.67	43.73	44.78	46.81	48.87	50.91	54.00	59.04	64.07	68.95	78.80	88.88
5.0	45.94	48.00	49.05	51.09	53.14	55.19	58.28	63.31	68.35	73.21	83.07	93.15
5.5	50.22	52.28	53.33	55.36	57.42	59.46	62.55	67.59	72.62	77.48	87.35	97.43
6.0	54.49	56.55	57.60	59.64	61.69	63.74	66.83	71.86	76.90	81.76	91.62	101.70
6.5	58.77	60.83	61.88	63.91	65.97	68.01	71.10	76.14	81.17	86.03	95.90	105.98
7.0	63.04	65.10	66.15	68.19	70.24	72.29	75.38	80.41	85.45	90.31	100.17	110.25
7.5	67.32	69.38	70.43	72.46	74.52	76.56	79.65	84.69	89.72	94.58	104.45	114.53
8.0	71.59	73.65	74.70	76.74	78.79	80.84	83.93	88.96	94.00	98.86	108.72	118.80
8.5	75.87	77.93	78.98	81.01	83.07	85.11	88.20	93.24	98.27	103.13	113.00	123.08
9.0	80.14	82.20	83.25	85.29	87.34	89.39	92.48	97.51	102.55	107.41	117.27	127.35
9.5	84.42	86.48	87.53	89.56	91.62	93.66	96.75	101.79	106.82	111.68	121.55	131.63
10	88.69	90.75	91.80	93.84	95.89	97.94	101.03	106.06	111.10	115.96	125.82	135.90
11							109.56	114.61	119.65	124.51	134.37	144.45
12								123.16	128.20	133.06	142.92	153.00
13								131.71	136.75	141.61	151.47	161.55
14								140.26	145.30	150.16	160.02	170.10
15									153.85	158.71	168.57	178.65
16									162.40	167.26	177.12	187.20
17									170.95	175.81	185.67	195.75
18									179.50	184.36	194.22	204.30
19										192.91	202.77	212.85
20										201.46	211.32	221.40
21										210.01	219.87	229.95