Bending deduction values for bending angle φ = 25° (mm)

Radius r	Material Thickness t											
	0.3	0.5	0.6	0.8	1.0	1.2	1.5	2.0	2.5	3.0	4.0	5.0
0.2	3.85	5.41	6.22	7.87	11.33							
0.5	5.70	7.30	8.10	9.72	14.47	12.94	15.35					
1.0	8.86	10.46	11.26	12.86	17.62	16.08	18.48	22.45	26.40			
1.5	11.99	13.61	14.40	16.01	20.73	19.18	21.63	25.54	29.42	33.36		
2.0	15.14	16.76	17.56	19.16	23.89	22.32	24.76	28.65	32.58	36.43	44.12	
2.5	18.29	19.92	20.72	22.29	27.05	25.48	27.88	31.78	35.69	39.43	47.09	55.08
3.0	21.45	23.07	23.87	25.45	30.21	28.64	31.04	34.94	38.83	42.59	50.25	57.94
3.5	24.61	26.22	27.03	28.61	33.37	31.80	34.20	38.09	41.99	45.73	53.30	61.10
4.0	27.77	29.37	30.19	31.77	36.52	34.95	37.36	41.25	45.15	48.89	56.46	64.26
4.5	30.93	32.53	33.35	34.93	39.68	38.11	40.51	44.41	48.30	52.05	59.62	67.42
5.0	34.08	35.69	36.51	38.08	42.84	41.27	43.67	47.57	51.46	55.19	62.78	70.57
5.5	37.24	38.84	39.66	41.24	46.00	44.43	46.83	50.73	54.62	58.35	65.93	73.73
6.0	40.40	42.00	42.82	44.40	49.16	47.59	49.99	53.88	57.78	61.50	69.09	76.89
6.5	43.56	45.16	45.98	47.56	52.31	50.74	53.15	57.04	60.94	64.66	72.25	80.05
7.0	46.72	48.32	49.14	50.72	55.47	53.90	56.30	60.20	64.10	67.82	75.41	83.21
7.5	49.87	51.48	52.30	53.87	58.63	57.06	59.46	63.36	67.25	70.98	78.57	86.36
8.0	53.03	54.63	55.46	57.03	61.79	60.22	62.62	66.52	70.41	74.14	81.72	89.52
8.5	56.19	57.79	58.61	60.19	64.95	63.38	65.78	69.67	73.57	77.29	84.88	92.68
9.0	59.35	60.95	61.77	63.35	14.47	66.53	68.94	72.83	76.73	80.45	88.04	95.84
9.5	62.51	64.11	64.93	66.51	68.11	69.69	72.10	75.99	79.89	83.61	91.20	99.00
10	65.67	67.27	68.09	69.66	71.26	72.85	75.25	79.15	83.04	86.77	94.36	102.15
11							81.55	85.46	89.36	93.08	100.67	108.47
12								91.78	95.68	99.44	106.99	114.79
13								98.10	101.99	105.72	113.30	121.10
14								104.41	108.31	112.03	119.62	127.42
15									114.62	118.35	125.94	133.74
16									120.94	124.67	132.25	140.05
17									127.26	130.98	138.57	146.37
18									133.57	137.30	144.89	152.68
19										143.61	151.20	159.00
20										149.93	157.52	165.32
21										156.25	163.83	171.63
22											170.15	177.95
23											176.47	184.26