Bending deduction values for bending angle φ = 30° (mm)

Radius	Material Thickness t											
r	0.3	0.5	0.6	0.8	1.0	1.2	1.5	2.0	2.5	3.0	4.0	5.0
0.2	3.09	4.35	5.01	6.35								
0.5	4.51	5.80	6.45	7.76	9.06	10.37	12.32					
1.0	6.93	8.22	8.87	10.17	11.47	12.77	14.72	17.93	21.12			
1.5	9.33	10.63	11.28	12.58	13.88	15.14	17.13	20.29	23.40	26.58		
2.0	11.74	13.06	13.70	14.99	16.27	17.55	19.53	22.66	25.83	28.93	35.10	
2.5	14.16	15.48	16.12	17.40	18.69	19.97	21.92	25.05	28.21	31.19	37.34	43.81
3.0	16.58	17.89	18.55	19.82	21.11	22.40	24.34	27.48	30.61	33.62	39.77	45.94
3.5	19.00	20.31	20.97	22.24	23.54	24.82	26.76	29.90	33.04	36.02	42.08	48.37
4.0	21.43	22.72	23.39	24.66	25.96	27.24	29.19	32.32	35.46	38.45	44.51	50.79
4.5	23.85	25.15	25.81	27.09	28.38	29.66	31.61	34.75	37.88	40.87	46.93	53.21
5.0	26.27	27.57	28.24	29.51	30.80	32.09	34.03	37.17	40.31	43.28	49.35	55.63
5.5	28.70	29.99	30.66	31.93	33.23	34.51	36.46	39.59	42.73	45.70	51.78	58.06
6.0	31.12	32.42	33.08	34.36	35.65	36.93	38.88	42.02	45.15	48.12	54.20	60.48
6.5	33.54	34.84	35.51	36.78	38.07	39.36	41.30	44.44	47.57	50.55	56.62	62.90
7.0	35.97	37.26	37.93	39.20	40.50	41.78	43.72	46.86	50.00	52.97	59.05	65.33
7.5	38.39	39.69	40.35	41.63	42.92	44.20	46.15	49.28	52.42	55.39	61.47	67.75
8.0	40.81	42.11	42.78	44.05	45.34	46.63	48.57	51.71	54.84	57.82	63.89	70.17
8.5	43.23	44.53	45.20	46.47	47.77	49.05	50.99	54.13	57.27	60.24	66.31	72.60
9.0	45.66	46.95	47.62	48.90	50.19	51.47	53.42	56.55	59.69	62.66	68.74	75.02
9.5	48.08	49.38	50.05	51.32	52.61	53.90	55.84	58.98	62.11	65.08	71.16	77.44
10	50.50	51.80	52.47	53.74	55.04	56.32	58.26	61.40	64.54	67.51	73.58	79.86
11							63.09	66.25	69.38	72.35	78.43	84.71
12								71.09	74.23	77.20	83.28	89.56
13								75.94	79.07	82.05	88.12	94.40
14								80.78	83.92	86.89	92.97	99.25
15									88.77	91.74	97.81	104.10
16									93.61	96.58	102.66	108.94
17									98.46	101.43	107.51	113.79
18									103.30	106.28	112.35	118.63
19										111.12	117.20	123.48
20										115.97	122.05	128.33
21										120.81	126.89	133.17
22											131.74	138.02
23											136.58	142.86