Bending deduction values for bending angle φ = 35° (mm)

Radius r	Material Thickness t											
	0.3	0.5	0.6	0.8	1.0	1.2	1.5	2.0	2.5	3.0	4.0	5.0
0.2	2.55	3.59	4.14	5.27								
0.5	3.66	4.74	5.27	6.36	7.45	8.55	10.17					
1.0	5.56	6.64	7.18	8.26	9.35	10.43	12.05	14.72	17.36			
1.5	7.45	8.54	9.07	10.16	11.24	12.28	13.94	16.56	19.13	21.77		
2.0	9.34	10.44	10.98	12.05	13.11	14.17	15.83	18.41	21.04	23.60	28.70	
2.5	11.24	12.35	12.88	13.94	15.01	16.08	17.70	20.29	22.91	25.36	30.43	35.81
3.0	13.15	14.24	14.79	15.84	16.92	17.99	19.60	22.20	24.80	27.26	32.34	37.43
3.5	15.06	16.15	16.69	17.75	18.83	19.89	21.51	24.11	26.70	29.15	34.14	39.34
4.0	16.96	18.04	18.60	19.66	20.73	21.80	23.42	26.01	28.61	31.06	36.05	41.25
4.5	18.87	19.95	20.51	21.56	22.64	23.70	25.32	27.92	30.51	32.97	37.95	43.15
5.0	20.78	21.85	22.41	23.47	24.55	25.61	27.23	29.83	32.42	34.86	39.86	45.06
5.5	22.68	23.76	24.32	23.47	26.45	27.52	29.14	31.73	34.33	36.76	41.77	46.97
6.0	24.59	25.67	26.23	27.28	28.36	29.42	31.04	33.64	36.23	38.67	43.67	48.87
6.5	26.49	27.57	28.13	29.19	30.26	31.33	32.95	35.54	38.14	40.58	45.58	50.78
7.0	28.40	29.48	30.04	31.09	32.17	33.24	34.85	37.45	40.05	42.48	47.48	52.68
7.5	30.31	31.39	31.94	33.00	34.08	35.14	36.76	39.36	41.95	44.39	49.39	54.59
8.0	32.21	33.29	33.85	34.91	35.98	37.05	38.67	41.26	43.86	46.29	51.30	56.50
8.5	34.12	35.20	35.76	36.81	37.89	38.95	40.57	43.17	45.76	48.20	53.20	58.40
9.0	36.03	37.10	37.66	38.72	39.79	40.86	42.48	45.08	47.67	50.11	55.11	60.31
9.5	37.93	39.01	39.57	38.72	41.70	42.77	44.39	46.98	49.58	52.01	57.02	62.21
10	39.84	40.92	41.48	42.53	43.61	44.67	46.29	48.89	51.48	53.92	58.92	64.12
11							50.09	52.70	55.30	57.73	62.73	67.93
12								56.51	59.11	61.54	66.55	71.75
13								60.33	62.92	65.36	70.36	75.56
14								64.14	66.73	69.17	74.17	79.37
15									70.55	72.98	77.98	83.18
16									74.36	76.79	81.80	87.00
17									78.17	80.61	85.61	90.81
18									81.98	84.42	89.42	94.62
19										88.23	93.23	98.43
20										92.04	97.05	102.25
21										95.86	100.86	106.06
22											104.67	109.87
23											108.48	113.68