Bending deduction values for bending angle φ = 40° (mm)

Radius r	Material Thickness t											
	0.3	0.5	0.6	0.8	1.0	1.2	1.5	2.0	2.5	3.0	4.0	5.0
0.2	2.15	3.03	3.50	4.46								
0.5	3.03	3.94	4.40	5.33	6.25	7.18	8.56					
1.0	4.55	5.47	5.92	6.84	7.76	8.68	10.06	12.32	14.56			
1.5	6.06	6.98	7.43	8.36	9.28	10.16	11.57	13.78	15.96	18.19		
2.0	7.57	8.51	8.96	9.87	10.77	11.67	13.08	15.26	17.48	19.64	23.93	
2.5	9.09	8.51	10.49	11.38	12.29	13.20	14.57	16.76	18.97	21.02	25.29	29.85
3.0	10.62	11.55	12.01	12.91	13.82	14.72	16.10	18.29	20.48	22.55	26.81	31.11
3.5	12.15	13.07	13.54	14.43	15.34	16.25	17.62	19.81	22.00	24.06	28.24	32.63
4.0	13.67	14.59	15.06	15.96	16.87	17.77	19.15	21.34	23.53	25.58	29.77	34.16
4.5	15.20	16.11	16.59	17.48	18.40	19.30	20.67	22.86	25.06	27.11	31.29	35.68
5.0	16.72	17.64	18.11	19.01	19.92	20.83	22.20	24.39	26.58	28.62	32.82	37.21
5.5	18.25	19.16	19.64	20.53	21.45	22.35	23.72	25.92	28.11	30.15	34.35	38.74
6.0	19.77	20.69	21.17	22.06	22.97	23.88	25.25	27.44	29.63	31.67	35.87	40.26
6.5	21.30	22.22	22.69	23.59	24.50	25.40	26.78	28.97	31.16	33.20	37.40	41.79
7.0	22.83	23.74	24.22	25.11	26.02	26.93	28.30	30.49	32.68	34.72	38.92	43.31
7.5	24.35	25.27	25.74	26.64	27.55	28.45	29.83	32.02	34.21	36.25	40.45	44.84
8.0	25.88	26.79	27.27	28.16	29.08	29.98	31.35	33.54	35.74	37.77	41.97	46.36
8.5	27.40	28.32	28.79	29.69	30.60	31.51	32.88	35.07	37.26	39.30	43.50	47.89
9.0	28.93	29.84	30.32	31.21	32.13	33.03	34.40	36.60	38.79	40.83	45.03	49.42
9.5	30.45	31.37	31.85	32.74	33.65	34.56	35.93	38.12	40.31	42.35	46.55	50.94
10	31.98	32.90	33.37	34.27	35.18	36.08	37.46	39.65	41.84	43.88	48.08	52.47
11							40.49	42.70	44.89	46.93	51.13	55.52
12								45.75	47.94	49.98	54.18	58.57
13								48.80	50.99	53.03	57.23	61.62
14								51.85	54.05	56.08	60.28	64.67
15									57.10	59.13	63.33	67.72
16									60.15	62.19	66.39	70.78
17									63.20	65.24	69.44	73.83
18									66.25	68.29	72.49	76.88
19										71.34	75.54	79.93
20										74.39	78.59	82.98
21										77.44	81.64	86.03
22											84.69	89.09
23											87.75	92.14