Bending deduction values for bending angle φ = 45° (mm)

Radius r	Material Thickness t											
	0.3	0.5	0.6	0.8	1.0	1.2	1.5	2.0	2.5	3.0	4.0	5.0
0.2	1.84	2.59	3.00	3.83								
0.5	2.54	3.33	3.72	4.52	8.97	6.13	7.31					
1.0	3.78	4.57	4.96	5.75	10.21	7.34	8.52	10.47	12.39			
1.5	4.99	5.79	6.18	6.98	11.44	8.53	9.75	11.65	13.51	15.42		
2.0	6.22	7.03	7.42	8.20	12.68	9.75	10.96	12.83	14.74	16.59	20.25	
2.5	7.45	8.26	8.65	9.42	13.92	10.99	12.17	14.05	15.94	17.68	21.33	25.26
3.0	8.69	9.49	9.89	10.66	15.15	12.22	13.40	15.28	17.16	18.92	22.56	26.23
3.5	9.92	10.73	11.13	11.89	16.39	13.46	14.64	16.52	18.40	20.14	23.71	27.47
4.0	11.16	11.95	12.36	13.13	17.62	14.69	15.88	17.76	19.63	21.38	24.94	28.71
4.5	12.40	13.19	13.60	14.37	8.86	15.93	17.11	18.99	20.87	22.61	26.18	29.94
5.0	13.63	14.42	14.83	15.60	20.10	17.17	18.35	20.23	22.11	23.84	27.41	31.18
5.5	14.87	15.66	16.07	16.84	21.33	18.40	19.59	21.46	23.34	25.07	28.65	32.41
6.0	16.11	16.89	17.31	18.07	22.57	19.64	20.82	22.70	24.58	26.31	29.89	33.65
6.5	17.34	18.13	18.54	19.31	23.81	20.87	22.06	23.94	25.81	27.54	31.12	34.89
7.0	18.58	19.37	19.78	20.55	25.04	22.11	23.29	25.17	27.05	28.78	32.36	36.12
7.5	19.81	20.60	21.01	21.78	26.28	23.35	24.53	26.41	28.29	30.02	33.60	37.36
8.0	21.05	21.84	22.25	23.02	27.51	24.58	25.77	27.64	29.52	31.25	34.83	38.59
8.5	22.29	23.07	23.49	24.25	28.75	25.82	27.00	28.88	30.76	32.49	36.07	39.83
9.0	23.52	24.31	24.72	25.49	8.97	27.05	28.24	30.12	31.99	33.72	37.30	41.07
9.5	24.76	25.55	25.96	26.73	10.21	28.29	29.47	31.35	33.23	34.96	38.54	42.30
10	25.99	26.78	27.20	27.96	11.44	29.53	30.71	32.59	34.47	36.20	39.78	43.54
11							33.16	35.06	36.94	38.67	42.25	46.01
12								37.53	39.41	41.14	44.72	48.48
13								40.01	41.88	43.61	47.19	50.96
14								42.48	44.36	46.09	49.66	53.43
15									46.83	48.56	52.14	55.90
16									49.30	51.03	54.61	58.37
17									51.77	53.5	57.08	60.85
18									54.24	55.97	59.55	63.32
19										58.45	62.03	65.79
20										60.92	64.50	68.26
21										63.39	66.97	70.73
22											69.44	73.21
23											71.92	75.68